Laboratory PDDM Specifications and Dimensions

STANDARD FEATURES:

- Full vacuum change can design
- Vertical lift design (reverse lift) for raising of mix can to the operating position
- Integrated base design for mounting on table top or work bench
- Two (2) Rectangular Stirrers or High Viscosity "HV" Blades
- Two (2) High Speed Disperser Shafts and Blades
- Agitator drive components and lift system are fully sheathed
- Stainless steel type 304 wetted parts with 80-grit finish
- Non-stainless steel components are finished with a durable two-part epoxy coating
- TEFC 230/460 volt, 3 phase, 60 Hz motors
- Stainless steel gearbox with Viton sealing O-rings and lip seals on stirrer shaft, disperser shaft and upper gearbox cover
- Safety limit switch to prevent operation of the mixer when the mix vessel is not in the mixing position

AVAILABLE OPTIONS:

- Wetted parts can be stainless steel type 316, Hastelloy or other special alloys
- Sanitary design with high surface finishes, sanitary connections/ports, stainless steel enclosure
- Second disperser blade added to each HSD shaft.
- Sidewall scraper arm and bottom scraper with replaceable Teflon blade
- Internal pressure design
- Sight/charge ports, inlet/outlet nozzles and tank light
- Temperature probes, pressure transducers and other sensors
- Jacketed mix vessel for heating and/or cooling
- Internally-machined mix vessel for use with Ross Discharge System and scraper(s) and applications requiring close blade-to-bowl clearances
- Carbon steel or stainless steel mixer bench. Common bench design also offered for mounting both mixer and Discharge System
- Operator controls including variable frequency drives, explosion-proof operator stations and PLC recipe controls
- Vacuum pump, heater, chiller and other auxiliary equipment

| Model | Mixing Capacity | Planetary Stirrers | | | High Speed Dispersers | | Height (Mixer Base to | Overall Height | Overall Width | Overall Length | Mix Vessel Overall | Mix Vessel Inner | Mix Vessel Depth | Weight |
|--------|--------------------|--------------------|----------------|----------------|--------------------------|------------------|--------------------------------|-------------------|------------------|-------------------|--------------------------|------------------------|------------------------|--------|
| | | HP | Orbital RPM | Stirrer RPM | HP | Disperser RPM | Bonnet Cover) | | width | ixiigui | Height | Diameter | Depui | |
| | gallons | | | | | | inches | inches | inches | inches | inches | inches | inches | lbs |
| PDDM-2 | 0.5 - 1.5 | 1.5 | 7 - 72 | 11 - 112 | 3 | 860 - 8600 | 49 | 79 | 37.5 | 45 | 8 | 9.63 | 6.5 | 1450 |
| PDDM-4 | 1 - 4 | 2 | 7 - 70 | 10 - 101 | 5 | 733 - 7330 | 54 | 83 | 42 | 48 | 9.63 | 14 | 8 | 1650 |



CHARLES ROSS & SON COMPANY

P.O. Box 12308, 710 Old Willets Path, Hauppauge, NY 11788 Phone: 631-234-0500 • Fax: 631-234-0691 www.mixers.com • sales@mixers.com

